

凯尔贝等离子消耗件配置

机器: HF130/160i/280i/360i/440i
 割枪: PerCut 200/210/440 / 450 - L 型
 用途: 不锈钢切割 1.4301 CrNi



切割技术: HiFinox

等离子切割气: N₂/H₂

材料厚度 (mm)	切割电流 [A]	冷却水管	电极	涡流环	喷嘴	喷嘴帽	涡流气帽	保护帽
1 - 5	60							
6		G941 .11.848.211.142	G042L .11.848.211.510L	G101C .11.848.221.145C	G2010YL .11.848.221.410L	G3008 .11.848.201.1608	G4022 .11.848.201.1522 G4025 .11.848.201.1525	G501 .11.848.201.081

切割技术: HiFocus F+

等离子切割气: Ar/H₂

5 - 12	130							
15		G941 .11.848.211.142	G052L .11.848.311.510L	G105 .11.848.221.149	G2514L .11.848.311.614L	G3018 .11.848.201.1618	G4030 .11.848.201.1530 G4035 .11.848.201.1535	G501 .11.848.201.081
10 - 15	160				G2515L .11.848.311.615L		G4030 .11.848.201.1530 G4040 .11.848.201.1540	
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切割技术: HiFocus +

等离子切割气: Ar/H₂

15 - 30	280							
40 - 70		G971 .11.848.411.142	G071L .11.848.411.500L	G125 .11.848.421.149	G2725L .11.848.411.625L	G3219 .11.848.401.1619 G3209 .11.848.401.1609	G4335 .11.848.401.1535 G4345 .11.848.401.1545	G521 .11.848.401.081
15 - 30	360			G2727L .11.848.411.627L	G3219 .11.848.401.1619 G3209 .11.848.401.1609	G4335 .11.848.401.1535 G4345 .11.848.401.1545		
40 - 80		440				G3219 .11.848.401.1619	G4340 .11.848.401.1540 G4345 .11.848.401.1545	
25 - 30					G2729L .11.848.411.629L	G4345 .11.848.401.1545		
40 - 50						G3209 .11.848.401.1609	G4350 .11.848.401.1550	
60 - 70								
80 - 120								